

Section 13 FAQ

- 1 Given that $WIR = k \cdot R^{0.5}$ and $C=M+N.R$ where WIR =weft insertion rate in m/min, R =reed width in meters, C = loom cost and M & N are two constants find out the condition under which it would be more profitable (in terms of cost of investment per square meter of fabric produced) to purchase one loom of width $2R$ as compared to two looms each of width R .

Ans. Let both looms weave fabrics of P picks/m from same warp and weft.

Let the loom of width R m operate at n rpm such that $n \cdot R=WIR= k \cdot R^{0.5}$

Hence $n = k \cdot R^{-0.5}$

Accordingly the loom of width $2R$ would operate at $\text{rpm} = k \cdot (2R)^{-0.5} = 0.71n$

The WIR of loom of width $2R$ would therefore be $1.41 n \cdot R = 1.41$ times WIR of loom of width R

It follows that area of fabric produced by loom of width $2R$ would be $1.41Z$ while that produced by one loom of width R would be Z in the same time period.

Cost of a loom of width $R = (M+N \cdot R)$ while the cost of one loom of width $2R$ is $(M+2N \cdot R)$

Hence cost of loom per square meter of fabric produced by loom of width $R = (M+N \cdot R)/Z$ while that for loom of width $2R$ would be $(M+2 N \cdot R)/1.41Z$

The condition under which it would be more profitable to procure a loom of width $2R$ would be $(M+ N \cdot R) > 0.71 (M+2 N \cdot R)$ which leads to the condition that $R < 0.71M/N$