

# Material Science

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### Chapter 15. Thermal properties

- Physical property of a solid body related to application of heat energy is defined as a thermal property.
- Thermal properties explain the response of a material to the application of heat
- Important thermal properties are
  - Heat capacity
  - Thermal expansion
  - Thermal conductivity
  - Thermal stresses

#### Heat capacity

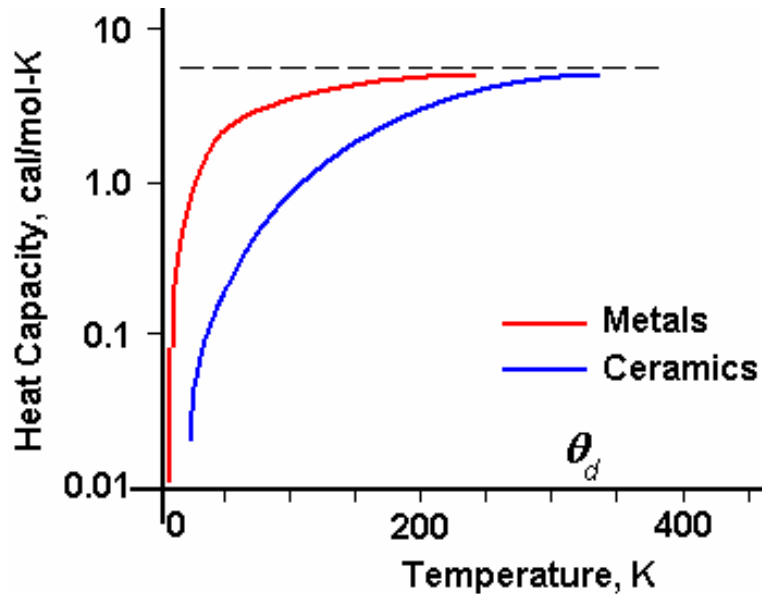
- A solid material's potential energy is stored as its heat energy.
- Temperature of a solid is a measure its potential energy.
- Heat capacity is a property that is indicative of a material's ability to absorb heat from the external surroundings
- It is defined as the amount of energy required to produce a unit temperature rise.
- Mathematically, it is expressed as:

$$C = \frac{dQ}{dT}$$

- Where  $dQ$  is the energy required to produce a temperature change equal to  $dT$ .
- Heat capacity has units as J/mol-K or Cal/mol-K.
- Heat capacity is not an intrinsic property i.e. It changes with material volume/mass.
- At low temperatures, vibrational heat contribution of heat capacity varies with temperature as follows:

$$C_v = AT^3$$

- The above relation is not valid above a specific temperature known as *Debye temperature*. The saturation value is approximately equal to  $3R$ .



### Specific heat

- For comparison of different materials, heat capacity has been rationalized.
- Specific heat is heat capacity per unit mass. It has units as J/kg-K or Cal/kg-K.
- With increase of heat energy, dimensional changes may occur. Hence, two heat capacities are usually defined.
- Heat capacity at constant pressure,  $C_p$ , is always higher than heat capacity at constant volume,  $C_v$ .
- $C_p$  is ONLY marginally higher than  $C_v$ .
- Heat is absorbed through different mechanisms: lattice vibrations and electronic contribution.

### Thermal expansion

- Increase in temperature may cause dimensional changes.
- Linear *coefficient of thermal expansion* ( $\alpha$ ) defined as the change in the dimensions of the material per unit length.

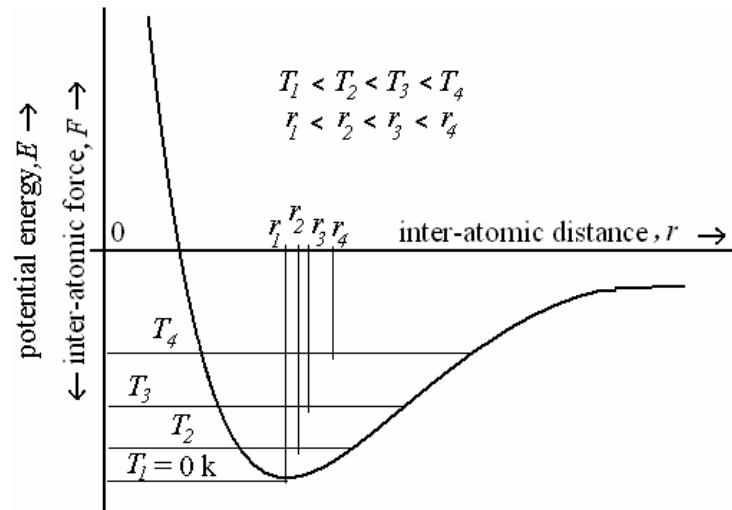
$$\alpha = \frac{l_f - l_0}{l_0(T_f - T_0)} = \frac{\Delta l}{l_0 \Delta T} = \frac{\epsilon}{\Delta T}$$

- $T_0$  and  $T_f$  are the initial and final temperatures (in K)
- $l_0$  and  $l_f$  are the initial and final dimensions of the material and
- $\epsilon$  is the strain.
- $\alpha$  has units as  $(^\circ\text{C})^{-1}$ .
- $\alpha$  values:
  - for metals  $5-25 \times 10^{-6}$
  - for ceramics  $0.5-15 \times 10^{-6}$

- for polymers  $50-400 \times 10^{-6}$
- A volume coefficient of thermal expansion,  $\alpha_v (=3\alpha)$  is used to describe the volume change with temperature.

$$\alpha_v = \frac{\Delta v}{v_0 \Delta T}$$

- Where  $\Delta v$  and  $v_0$  are the volume change and the original volume.
- An instrument known as dilatometer is used to measure the thermal expansion coefficient.
- At microscopic level, because of asymmetric nature of the potential energy trough, changes in dimensions with temperature are due to change in inter-atomic distance, rather than increase in vibrational amplitude.



- If a very deep energy trough caused by strong atomic bonding is characteristic of the material, the atoms separate to a lesser and the material has low linear coefficient of thermal expansion. This relationship also suggests that materials having a high melting temperature – also due to strong atomic bonds – have low thermal expansion coefficients.

### Thermal shock

- If the dimensional changes in a material are not uniform, that may lead to fracture of brittle materials like ceramics. It is known as thermal shock.
- The capacity of a material to withstand thermal shock is defined as *thermal shock resistance*, TRS.

$$TSR \cong \frac{\sigma_f k}{E \alpha}$$

- where  $\sigma_f$  – fracture strength.
- Thermal shock behavior is affected by several factors:
  - thermal expansion coefficient – a low value is desired;
  - thermal conductivity – a high value is desired;
  - elastic modulus – low value is desired;
  - fracture strength – high value is desired
- Thermal shock may be prevented by altering external conditions to the degree that cooling or heating rates are reduced and temperature gradients across the material are minimized.
- Thermal shock is usually not a problem in most metals because metals normally have sufficient ductility to permit deformation rather than fracture.
- However, it is more of a problem in ceramics and glass materials. It is often necessary to remove thermal stresses in ceramics to improve their mechanical strength. This is usually accomplished by an annealing treatment.

### **Thermal conductivity**

- *Thermal conductivity* is ability of a material to transport heat energy through it from high temperature region to low temperature region.
- The heat energy,  $Q$ , transported across a plane of area  $A$  in presence of a temperature gradient  $\Delta T/\Delta l$  is given by

$$Q = kA \frac{\Delta T}{\Delta l}$$

- where  $k$  is the thermal conductivity of the material.
- It has units as W/m.K.
- It is a microstructure sensitive property.
- Its value range
  - for metals 20-400
  - for ceramics 2-50
  - for polymers order of 0.3

### **Mechanisms - Thermal conductivity**

- Heat is transported in two ways – electronic contribution, vibrational (phonon) contribution.
- In metals, electronic contribution is very high. Thus metals have higher thermal conductivities. It is same as electrical conduction. Both conductivities are related through Wiedemann-Franz law:

$$\frac{k}{\sigma T} = L$$

- where  $L$  – Lorentz constant ( $5.5 \times 10^{-9}$  cal.ohm/sec.K<sup>2</sup>)
- As different contributions to conduction vary with temperature, the above relation is valid to a limited extension for many metals.

- With increase in temperature, both number of carrier electrons and contribution of lattice vibrations increase. Thus thermal conductivity of a metal is expected to increase.
- However, because of greater lattice vibrations, electron mobility decreases.
- The combined effect of these factors leads to very different behavior for different metals.
- Eg.: thermal conductivity of iron initially decreases then increases slightly; thermal conductivity decreases with increase in temperature for aluminium; while it increases for platinum

### Thermal stresses

- Stresses due to change in temperature or due to temperature gradient are termed as *thermal stresses* ( $\sigma_{thermal}$ ).

$$\sigma_{thermal} = \alpha E \Delta T$$

- Thermal stresses in a constrained body will be of compressive nature if it is heated, and vice versa.
- Engineering materials can be tailored using multi-phase constituents so that the overall material can show a zero thermal expansion coefficient.
  - Eg.: Zerodur – a glass-ceramic material that consists of 70-80% crystalline quartz, and the remaining as glassy phase.
  - Sodium-zirconium-phosphate (NZP) have a near-zero thermal expansion coefficient.

### Multiple Choice Questions' Bank:

1. Find the wrong statement: Specific heat of a material \_\_\_\_\_.

- |                             |                                 |
|-----------------------------|---------------------------------|
| (a) Constant for a material | (b) Heat capacity per unit mass |
| (c) Extrinsic property      | (d) Has units as J/kg-K.        |

2. Heat capacity has units as

- |            |             |                              |           |
|------------|-------------|------------------------------|-----------|
| (a) J/kg.K | (b) J/mol.K | (c) J.ohm/sec.K <sup>2</sup> | (d) W/m.K |
|------------|-------------|------------------------------|-----------|

3. Units for thermal conductivity

- |            |             |                              |           |
|------------|-------------|------------------------------|-----------|
| (a) J/kg.K | (b) J/mol.K | (c) J.ohm/sec.K <sup>2</sup> | (d) W/m.K |
|------------|-------------|------------------------------|-----------|

4. Lorentz constant has units as

(a) J/kg.K                      (b) J/mol.K                      (c) J.ohm/sec.K<sup>2</sup>                      (d) W/m.K

5. Thermal expansion of a material has units as

(a) J/kg-K                      (b) J/mol-K                      (c) J.ohm/sec.K<sup>2</sup>                      (d) 1/°C

6. Polymers have thermal conductivities in the range of

(a) < 1                      (b) 1-10                      (c) 10-100                      (d) >100

7. Polymers have thermal expansion coefficients in the range of \_\_\_\_\_x10<sup>-6</sup>.

(a) 0.5-15                      (b) 5-25                      (c) 25-50                      (d) 50-400

8. Coefficient of thermal expansion for ceramics is the range of \_\_\_\_\_x10<sup>-6</sup>.

(a) 0.5-15                      (b) 5-25                      (c) 25-50                      (d) 50-400

9. Metals have thermal conductivities in the range of

(a) < 1                      (b) 1-5                      (c) 5-25                      (d) 20-400

10. Heat capacity of most materials is approximately equal to \_\_\_\_\_.

(a) R                      (b) 2R                      (c) 3R                      (d) R/2

11. With increase in temperature, thermal conductivity of a metal \_\_\_\_\_.

(a) Increases                      (b) Decreases                      (c) Either                      (d) All, depending on metal.

12. Thermal conductivity in polymers increases with \_\_\_\_\_.

(a) Increase in crystallinity    (b) Decrease in crystallinity    (c) Either                      (d) None

Answers:

1. c
2. b
3. d
4. c
5. d
6. a
7. d
8. a
9. d
10. c
11. d
12. a